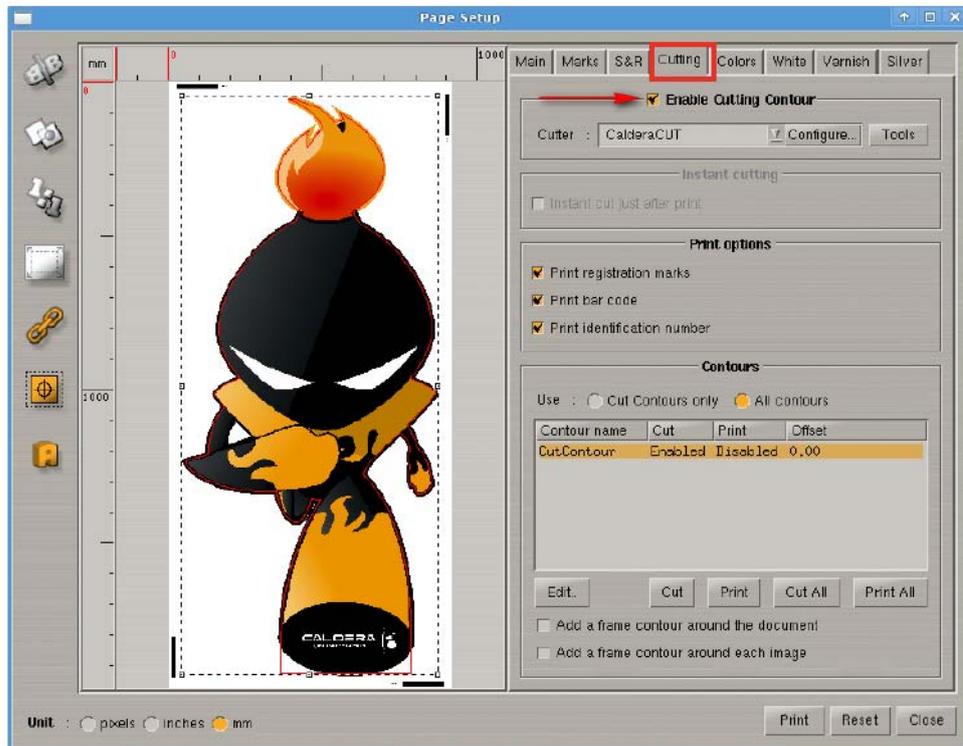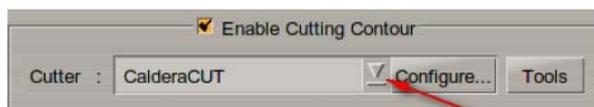Step 1: Launch the Print module to setup the cutting settings.

(Please refer to the complete user manual from Caldera website for the use of the Print module.)

Step 2: Open Page Setup window, go to Cutting tab and check Enable Cutting Contour box.
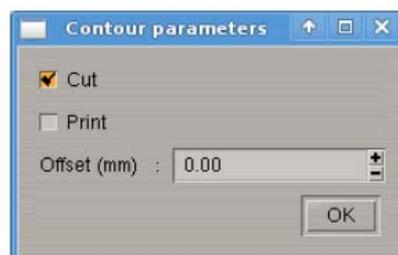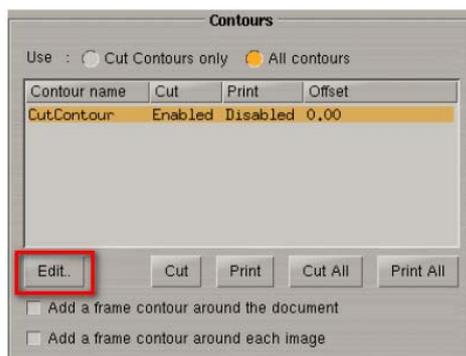

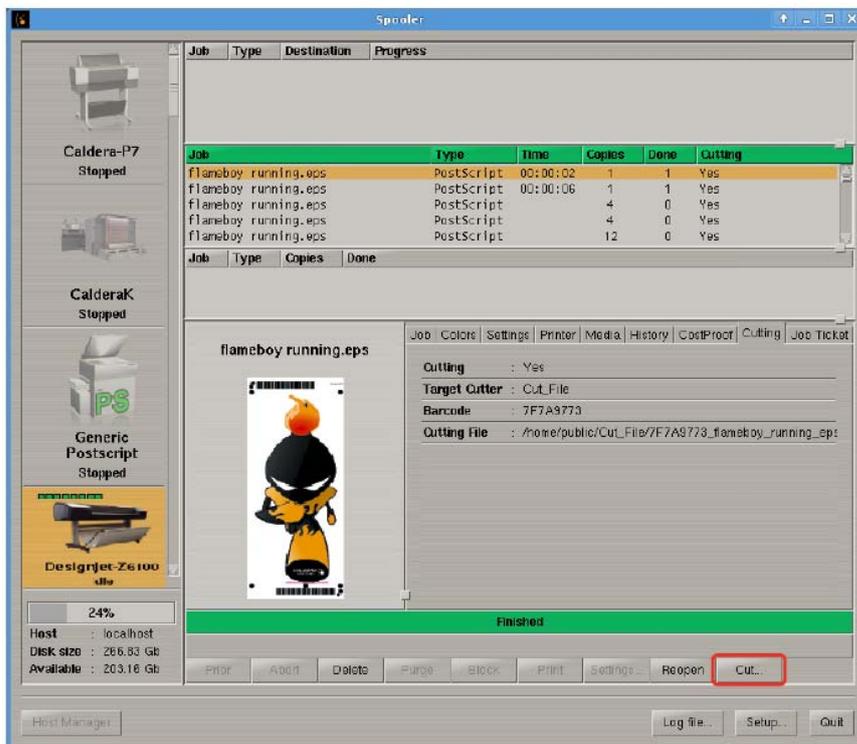Step 3: Select the model you want to use from the Cutter drop down list.
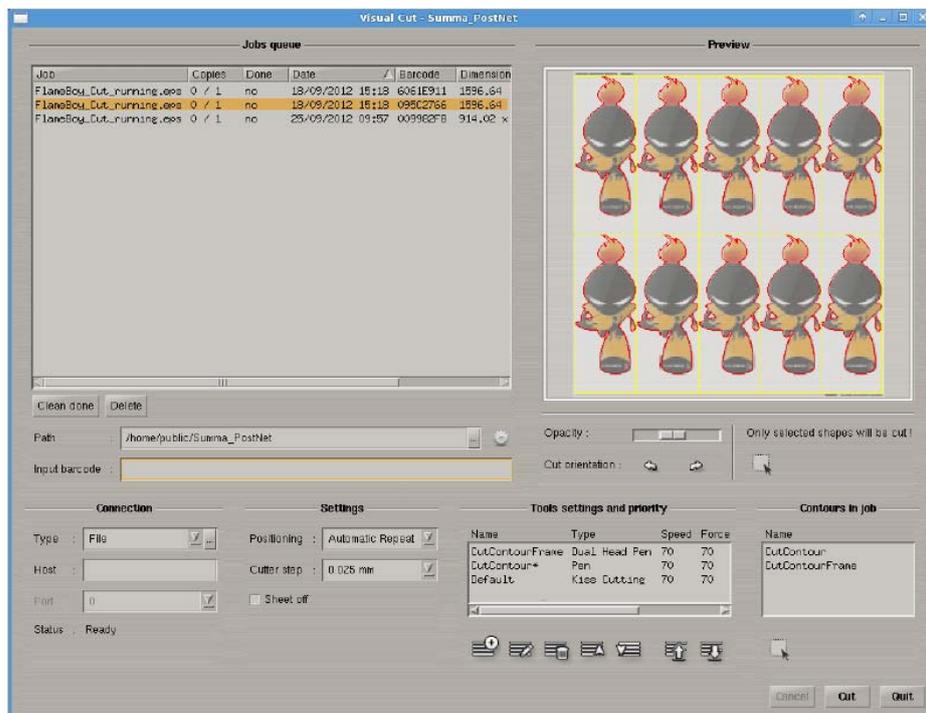

Step 4: Click "Edit…" to adjust the setting.

● Cut: activate or deactivate the creation of the cut file for the selected contour.

● Print: activate or deactivate the contour print.

● Offset: change the cut vector by moving it inside (negative offset) or outside (positive offset) the current cutting path.

Step 5: When setting is done, the print can be launched. Then Click "Cut…" button or double-click the cutter in the Applications list to launch the VisualCUT module from the Spooler.
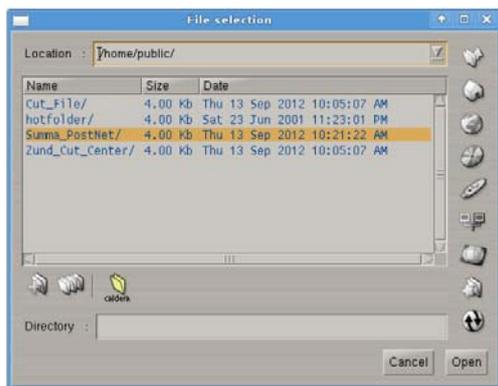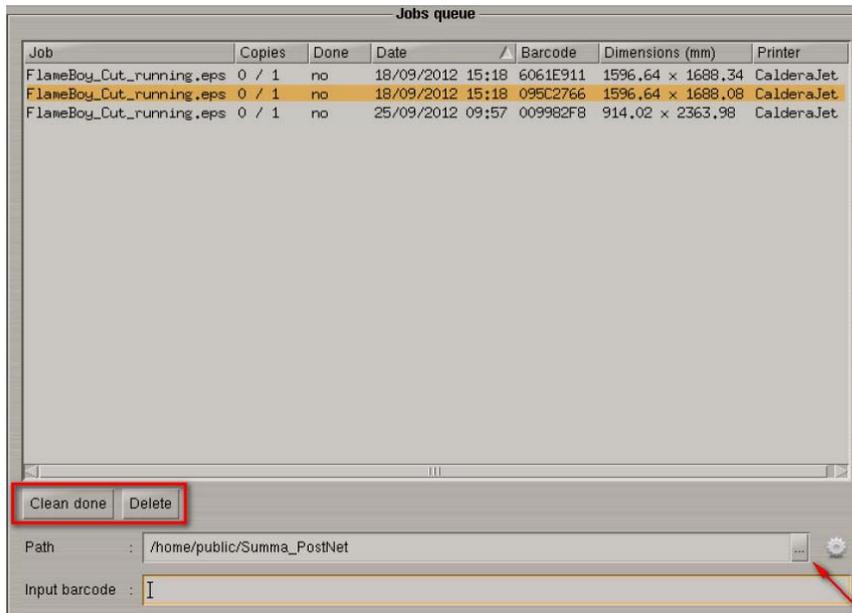

Step 6: When VisualCUT has been launched from the Caldera Spooler, the corresponding job is automatically selected in the jobs queue.
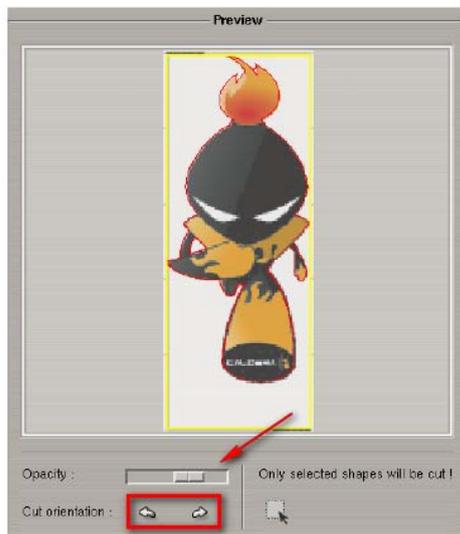
Step 7: Use "Clean done" or "Delete" to remove all jobs or selected job from the list.

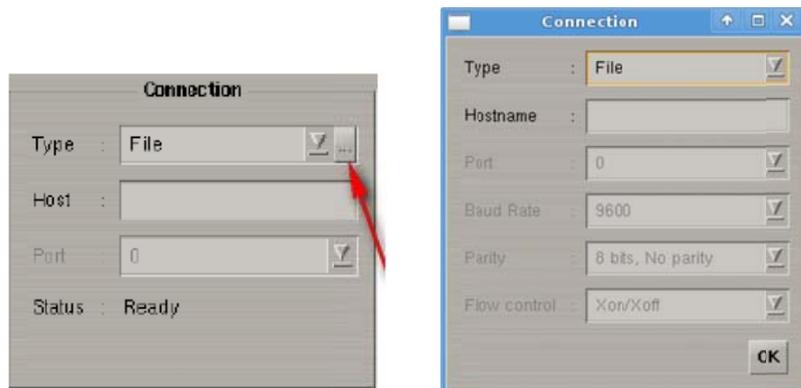The user can change the path where VisualCUT will check for new jobs.

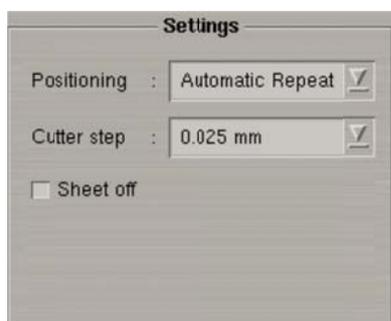Step 8: Adjust Opacity scroll bar to preview image opacity.

Use the two cut orientation buttons to change the jobs orientation in the cutter.
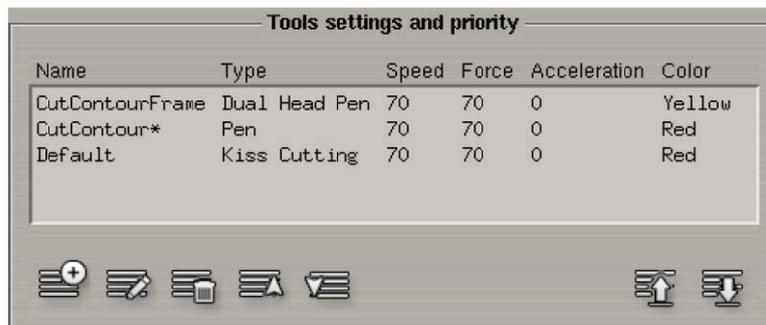
Step 9: Set the connection type that is used.

Step 10: Define the positioning of the cutter.

Step 11: Determine which cut has to be done for a specific contour type.

Step 12: Select the contour job you want to launch.

Step 13: Click Cut to start registration marks detecting and job cutting.