Step 1: Launch the Print module to setup the cutting settings.

(Please refer to the complete user manual from Caldera website for the use of the Print module.)

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Step 2: Open Page Setup window, go to Cutting tab and check Enable Cutting Contour box.

Step 3: Select the model you want to use from the Cutter drop down list.

	Enable C	cutting Contour	
Cutter :	CalderaCUT	Configure	Tools
	E		

Step 4: Click "Edit..." to adjust the setting.

- Cut: activate or deactivate the creation of the cut file for the selected contour.
- Print: activate or deactivate the contour print.
- Offset: change the cut vector by moving it inside (negative offset) or outside (positive offset) the current cutting path.

Contour name	Cut	Print	Offset	Second Second Second			
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Step 5: When setting is done, the print can be launched. Then Click "Cut..." button or double-click the cutter in the Applications list to launch the VisualCUT module from the Spooler.

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Step 6: When VisualCUT has been launched from the Caldera Spooler, the corresponding job is automatically selected in the jobs queue.

			Visual	Cut - Sum	ma_PostNet		
		- Jobs queue -				Prev	ew
Job	Copies	Done Dat	le /	Barcode	Dimension		
FlameBoy_Dut_running.eps	0/1	no 18/	09/2012 15:18	6061E911	1596.64		
FlameBoy_Dut_running.eps	0/1	no 18/	09/2012 15:18	09502766	1596.64		
FlandBoy_Dut_rumane.cos	0 / 1	no 33/	09/2012 09:57	009962F8	914.02 x		
Clean done Delete Path /home/publi	uu c/Summa_l	^a DstNet			. 0		Only selected shapes will be cut
nput barcode :						Curtonentation : 😋 🛃	*
Connection			Settings		тс	iols settings and priority	Contours in job
ype ; File	<u>y</u>	Positioning	: Automatic Re	seat 🗵	Name	Type Speed Force	Name
fost a		Cutter step	: 0.025 mm	Y	EutContourFi	Pane Dual Head Pen 70 70 Pan 70 70	EutContourFrans
Tout D	V	Sheet off	-		Default	Kies Dutting 70 70	
1992 () () () () () () () () () (interest.	and a fille			14		
Status Ready							—
							Crincel Cut Qui

Step 7: Use "Clean done" or "Delete" to remove all jobs or selected job from the list.

The user can change the path where VisualCUT will check for new jobs.

Job	Copies	Done	Date	/ Barcode	Dimensions (mm)	Printer
lameBoy_Cut_running.eps	0/1	no	18/09/2012 15	:18 6061E911	1596.64 × 1688.34	CalderaJe
lameBoy_Cut_running.eps	0/1	no	18/09/2012 15	:18 09502766	1596.64×1688.08	CalderaJe
lameBoy_Cut_running.eps	0/1	no	25/09/2012 09	:57 009982F8	914.02 × 2363.98	CalderaJe

Name	Size	Date
ut_File/	4.00 Kb	Thu 13 Sep 2012 10:05:07 AM
otfolder/	4.00 Kb	Sat 23 Jun 2001 11:23:01 PM
unma_PostNet/	4.00 KD	Thu 13 Sep 2012 10:21:22 AM
ind_cut_center/	4.00 KD	Thu 13 Sep 2012 10:03:07 AM
		5
caldera		
1 000 H		
in the second se		

Step 8: Adjust Opacity scroll bar to preview image opacity.

Use the two cut orientation buttons to change the jobs orientation in the cutter.



Step 9: Set the connection type that is used.

	Con	nection	
Connection	Туре	File	X
Connict non	Hostname		
Type : File	Port	0	X
Host :	Baud Rate	9600	X
Port 0	Parity	8 bits, No parity	X
Status : Ready	Flow control	Xon/Xoff	Y
			СК

Step 10: Define the positioning of the cutter.

	-:	Settings	
Positioning	:	Automatic Repeat	Y
Cutter step	:	0.025 mm	Y
🗔 Sheet off			

Step 11: Determine which cut has to be done for a specific contour type.

Tools settings and priority								
Name	Туре	Speed	Force	Acceleration	Color			
CutContourFrame	Dual Head Pen	70	70	0	Yellow			
CutContour*	Pen	70	70	0	Red			
Default	Kiss Cutting	70	70	0	Red			

Step 12: Select the contour job you want to launch.



Step 13: Click Cut to start registration marks detecting and job cutting.